



ASTM SPECIFICATION – General guidelines

AVPL Standard Paint Specification, 1 year limited warranty
TGIC Polyester Powder Coating applied over a blasted substrate.

3 mil thickness

Salt Spray: 500 to 1000 hrs

Humidity: to 1000 hrs

Adhesion: 1200 PSI / 5B

Gloss Retention: 1000 hrs/ 10yrs 40%

Enhanced Paint Specification, 5 year limited warranty
TGIC Polyester Powder Coating applied over blasted and epoxy primed substrate.

3 mil thickness

Salt Spray: 1000 to 2000 hrs

Humidity: to 3000 hrs

Adhesion: 2200 PSI

Gloss Retention: 1000 hrs 10 years florid 40%

Premium Paint Specification, 10 year limited warranty
Polyester Powder Coat over Hot-dip Galvanize (duplex system)

3mil thickness

Salt spray: 3000 hrs

Humidity: 3000 hrs

Adhesion: 2200 PSI

Gloss Retention: 1000 hrs 10 years florid 40%