

STS 20-11

ob Name:	Client Name:	
Little e	Owater	

 Client Name:
 AV POLES & LIGHTING

 43827 Division St.
 43827 Division St.

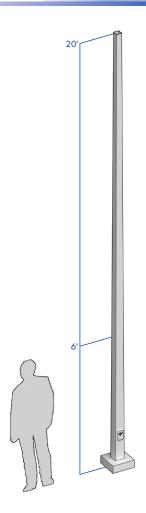
 Quote:
 Iancaster, CA 93535

 Toll Free: (844) 770-AVPL
 Fax: (661) 945-2764

 Quote Date:
 sales@avpltg.com

 www.avpltg.com

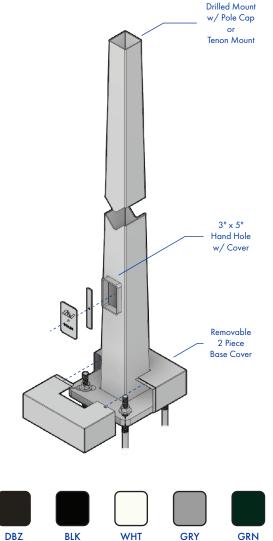
20' SQUARE TAPERED STEEL (0.120 Standard Wall)



SHAFT: Commercial-quality, hot-rolled, carbon steel tubing with a minimum yield strength of 55,000 PSI, conforms to ASTM A595 grade A. Shaft has a uniform taper of 0.14" per foot.

GROUNDING: Provision; 3/8-16 Threaded stud welded to inner shaft wall opposite hand hole. Flat washer and hex nut provided.

HARDWARE: S304 stainless steel



FINISH: TGIC thermoset polyester powder coat finish is electrostatically applied at a 3.0 mil minimum thickness. A five stage metal pretreatment process and sealer provide maximum corrosion resistance. The powder top coat is baked in excess of 400 degrees for supreme endurance.

POLE SCHEDULE

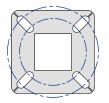
E.P.A. DATA SCHEDULE

Calculations based on sustained wind forces plus additional 1.3 mph gust.

						Calculatio	ons basea on sustai	nea wina forces pic	is additional 1.5 m	pn gust.
CATALOG NUMBER	POLE HEIGHT	SHAFT SIZE	WALL GAUGE	BOLT CIRCLE	ANCHOR BOLTS	MAX. FIXT. WT.	70 MPH	80 MPH	90 MPH	100 MPH
STS-20-11	20'	5.3" - 3"	11	11.5"	1" x 36" x 4"	275	15.4	11.2	8.4	6.3

ANCHOR PLATE

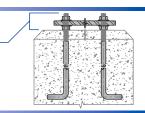
ANCHOR PLATE: Fabricated from hot-rolled carbon steel plate conforming to ASTM A36 meets or exceeds minimum yield strength of 36,000 PSI. All welds shall conform to AWS D1.1. Base plate and shaft are circumferentially welded top and bottom.



STL-2 Template 11.50 X 11.50 X 1.00 Anchor Plate 10.50-12.00" DIA. Bolt Circle

Bolt Projection Above Grade

Minimum.....3.25" Maximum.....3.75"

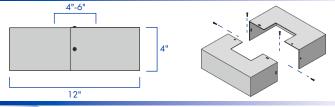


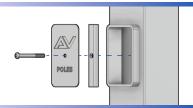
ANCHOR BOLTS

ANCHOR BOLTS: Fabricated from hot-rolled carbon steel bar with minimum yield strength of 55,000 PSI. Bolts are fully galvanized and conform to ASTM-F1554 A55. Each bolt is furnished with two hex nuts and two flat washers.

BASE COVER

BASE BOLT COVER: Two-piece standard full base cover is fabricated from heavy gauge quality carbon steel and pretreated with corrosion inhibitors. Provided with S304 stainless steel hardware. Spun and cast aluminum covers are available.



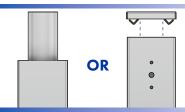


HAND HOLE

HAND HOLE: Reinforced 3" x 5" hand hole is located 18" above base. Cover and attachment hardware provided.

TENON OR DRILL MOUNT

TENON MOUNT: Available with 2.375" O.D. or 2.875" O.D. tenon **DRILL MOUNT:** Removable top cap provided with drill-mount poles





FACTORY FOR

HEIGHT OPTIONS

OR



GFI RECEPTACLE

GFI-METAL COVER: 2 gang vertical GFI receptacle with NEC 2017 Section 406.9(B)(1) compliant metal cover.

GFI-WEATHER PROOF IN-USE COVER: 2 gang vertical GFI receptacle with In Use Non Metallic cULus listed cover.

FACTORY FOR

DETAILS

ALL RAL COLORS

AVAILABLE

ORDERING INFORMATION

AVPL-STS -

HEIGHT	SHAFT	SHAFT WALL	MOUNTING	GFI	ACCESSORIES	FINISH
20'	5.3"-3" 0.14" Per Foot Taper	0.120" 11 Gauge	PT23 Ø2.375" TENON	GFI with METAL COVER	BEB BANNER EYE BOLT	DBZ dark bronze
			PT27 Ø2.875" TENON	GFI with WEATHER PROOF IN-USE COVER	CPLN THREADED COUPLING	BLK BLACK
			1@90 POLE DRILLING	IIV-03E COVER	BA BANNER ARMS	WHT WHITE
			2@90 POLE DRILLING		BH BASKET HOLDERS	GRY GREY
			2@180 POLE DRILLING		FH FLAG HOLDERS	GRN GREEN
			3@90 POLE DRILLING			GALV GALVANIZED
			4@90 POLE DRILLING			
CONTACT			CONTACT		CONTACT	

FACTORY FOR

DRILLING OPTIONS